

# Water-based screen printing inks for industrial, graphic and textile screen printing.



This chart assists in the selection of suited water-based ink systems and auxiliaries.  
For further information please see the corresponding Technical Information.

		AquaCell® GL*	Aqua-Jet® FGL */**	Aqua-Jet® KF */**	Aqua-Jet® WT *	AquaTex C */**
<b>Substrates</b>	Cotton, Linen		▲			■
	Cotton mix		▲			■
	Synthetics					▲
	Acrylics			▲	▲	
	PVC rigid		■	■		
	PVC plasticised		■	▲ (1)		
	Polystyrene, ABS, SAN			▲ (2)	▲	
	Polycarbonate		▲	▲	▲	
	Polyester pre-treated		▲	▲		
	Polyolefins pre-treated		▲	▲		
	Paper, Cardboard	■	■	■	■	
	Wood	■	■	■	■	
	<b>Drying</b>	physically	✓	✓	✓	✓
physically-reactive			✓	✓		✓
Finish		satin gloss	satin gloss	satin gloss	glossy	
Outdoor resistance		short term	✓	✓	short term	
<b>Auxiliaries</b>	Defoamer	1 % L 54131	1 % L 54131	1 % L 36273	1 % L 36273	
	Thinner	10 % Water	10 % Water	5 – 10 % Water	print ready	3 – 5 % Water 3 – 5 % AquaTex Thinner
	Retarder					
	VZ 100	nicht geeignet	max. 5 %	max. 5 %		max. 5 %
	L 47716	max. 20 %	max. 20 %	max. 20 %		max. 20 %
	Crosslinker		2 % Crosslinker WB 001	2 % Crosslinker WB 001		2 % Crosslinker WB 001

- ✓ = applicable
- = basically suited
- ▲ = can be suited (pretests required)
- \* = One-Component Ink
- \*\* = Two-Component Ink

- (1) = Not to be used for printing on soft PVC or plastics containing high amounts of plasticizers.
- (2) = Addition of crosslinker may impair the adhesion.

**Important:** Printing results, to a large extent, depend on the substrate as well as the conditions of use. We recommend checking your substrate under your printing conditions before performing any production runs. Materials that are supposed to be identical may vary from manufacturer to manufacturer and even from batch to batch. Some substrates may have been treated with sliding agents, antistatic or other additives which can impair the adhesion of inks.